

HI-TEMP CF

Thanks to its heat resistance and stiffness, HI-TEMP CF is ideal for 3D printing lightweight, functional parts like patterns, molds, and tooling.

Filament Properties

Material	BioPolymer Blend with Carbon Fibers
Diameter	2.85 mm
Density (ISO 1183)	1.36 g/cm ³

Physical & Mechanical Properties

Tensile Strength (ISO 527)	65 MPa
Tensile Modulus (ISO 527)	7000 MPa
Flexural Strength (ISO 178)	70 MPa
Flexural Modulus (ISO 178)	7200 MPa
Impact Strength, Notched (ISO 179)	5 kJ/m ²

Thermal Properties

HDT A - 1.8 MPa (ISO 75)	57 °C
HDT B - 0.45 MPa (ISO 75)	74 °C
Vicat Softening Temperature (ISO 306)	165 °C
Melting Temperature (Tm) (DSC)	180 °C

Recommended Printing Conditions

Nozzle Temperature	210 - 240 °C
Print Bed Temperature	50 - 80 °C
Fan Speed	50 - 100 %

Other Information

Drying Recommendations	60 °C for 6 - 8 hours
Reach Compliant	Yes
RoHS Certified	Yes
FDA Compliant	No

The technical data provided herein are for general information and comparison purposes only. Mechanical strength and other properties of parts printed with these materials can vary greatly depending on print settings, user experience, and environmental conditions. We do not guarantee the suitability, safety, or performance of printed parts for any specific purpose. It is the responsibility of the user to test and determine whether the printed parts meet the requirements for their intended use. We do not accept any liability for damage, injury, or loss resulting from the use of this material or from parts made with this material. Please review all available safety information and perform your own testing before using this product in any application.